## COLLARMAKER [DOVE TAIL WITH TABS]

Notch, bead, crimp & roll in one pass!

Save time and money by combining notching, beading, crimping and rolling in one operation.

For complete round starting collars 3 to 14 inches in diameter out of 24-30 gauge galvanized steel, the Lockformer® Collar Maker is the perfect tool. All it takes is one pass! Just cut to width and length or use scrap. This machine uses either 3" or 6" width blanks with simple movement of the crimp roll.







# **ROTO NOTCHER**

Dove-tail notch out of 24 to 30 gauge galvanized — in only one pass!

Just cut to width and length or use scrap. This machine uses either 3" or 6" width blanks with simple wijds ment.

#### Model Details





### **SPIN COLLAR MAKER**

Make your own spin collars in minutes. Just cut galvanized stock (24 gauge & lighter) to width and length, set the diameter from 4" to 16", and push the blank against the automatic stop. A synchronized die notches the lead edge for easy spin-installation on the job site. The notched piece is then pushed past the stop, feeding the part into the roll former and finally into the automatic crimping and curling operations. Two hodels are available - Model 6 (2" to 6") and Model 12 (2" to 12").



#### Model Details







MODEL	CAPACITY	DEPTH OF POCKET/5'ZE	OTHER	SPEED	MOTOR/VOLTAGE	DIMENSIONS/WEIGHT
COLLARMAKER (DOVE TAIL WITH TABS)	24-30 gauge	N/A	Tab-notch depth 5/8" standard, adjustable to 3/4" Optional depth available upon request. Tab-notch spacing Approx. 3/4" center	30 fpm	3/4 hp, 115 volt, single phase Drive - V-belt	Length - 20" Width - 22" Height - 36" Weight - 300 lbs.
ROTO NOTCHER	24-30 gauge	N/A	30 feet per minute	30 fpm	3/4 hp, 115 volt, single phase Drive - V-belt	Length - 20" Width - 23" Height - 36" Weight - 300 lbs.
SPIN COLLARMAKER	24-30 gauge	N/A	Curling Diameter - 4-16" MODEL 6: 2" - 6" MODEL 12: 2" - 12"	40 fpm	3/4 hp, 1725 rpm, 115 volt, 1 phase	Length - 22 ½" Width - 42" Height - 37½"
www.hweiss.com						Weight - 400 lbs.