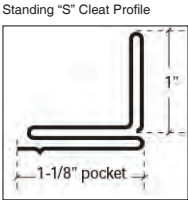
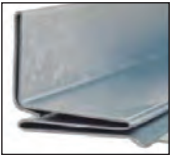


## STANDING "S" CLEAT [10 STATION]

In just one pass, form a shape that combines a conventional "S" cleat with a standing seam for greater strength and rigidity. This seam is adaptable in fabrication of large trunk or branch lines in industrial and commercial heating and ventilating ducts. Included are double-extended auxiliary shafts for a variety of choices for optional rollform tooling. The design integrity and quality construction of its 10-station configuration will provide years of trouble-free service.



Model Details



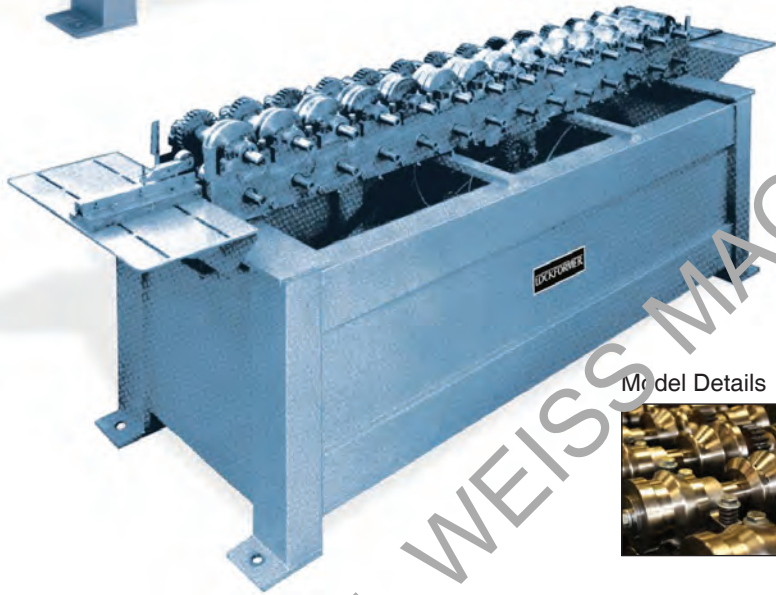
"S" Cleat profile



Detail of rollformer

## DS CONNECTOR [14 STATION]

This Lockformer® 14-Station Connector Machine is for the contractor who has need for only one duct connector profile inboard but wants the flexibility of two outboard auxiliary forming stations. It has the same rigid double plate construction as the popular Lockformer® Standing "S" Cleat Machine yet offers more forming stations, more combinations of standard rolls and more versatility.



Model Details



## SUPER 11 CLEATFORMER [11 STATION]

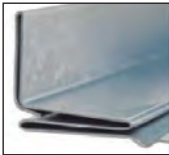
When the job calls for heavy-duty "giants," this machine tool is it. For a multitude of HVAC rollforming shapes and profiles, look no further than the Super 11 Cleatformer. Pittsburgh Lock, Acme/Double Seam, Combination 3-1, Hemming, Boot Clip and reinforced "S" and drive cleats are just some of the many rollset tooling options you can add to this Super machine.

Every 11-station Cleatformer incorporates Lockformer®'s precision built head-plates, offers extended shafts on both sides of the machine and can accommodate many other sheet-edge operations including the 20 gauge Pittsburgh Lock and the Button Punch Snap Lock.

Famous Lockformer® quality construction with an industrial motor and gear box; high precision bearings; heavy duty three zone chassis; plate head construction; hardened and ground roll shafts all protected with a cabinet finished with Lockformer®'s top-quality primer and paint finish.



Model Details



"S" Cleat profile

MODEL	CAPACITY	DEPTH OF POCKET/ SIZE	OTHER	SPEED	MOTOR/VOLTAGE	DIMENSIONS/WEIGHT
STANDING "S" CLEAT	20-26 gauge	1-1/8" pocket. Uses approximately 6-1/4" material stretch out inboard	Extended shafts for mounting auxiliary rolls	60 - 70 feet per minute	5 H.P. 230/460 volts, 60 cycle, 3phase, A.C. 1,800 RPM	Length - 84" Width - 30" Height - 37" Passline - 33" Weight - 1,700 lbs.
DS CONNECTOR 14 STATION	Variable	Variable		70 feet per minute	7.5 H.P., 230/460 volts, 60 cycle, 3 phase, 1,800 RPM. across-the-line starter	Length - 115" Width - 32" Height - 48" Passline - 33" Weight - 2,150 lbs. without roll
SUPER 11 CLEATFORMER 11 STATION	22-26 gauge for "S" cleat operation	Standing "S" cleat height 1/2" Standing "S" cleat width 1-1/6"	V-belt	100 feet per minute	5 H.P., 230/460 volts, 60 cycle, 3 phase, 1,800 RPM. Manual switch with across-the-line starter	Length - 67" Width - 24" Height - 40" Passline - 32 - 1/2" Weight - 950 lbs.