

TDC® V

The TDC® V Rollformer has 12 forming stations and produces TDC® flanges at speeds of up to 50 feet per minute!

This is the only transverse duct connector machine on the market certified to comply with SMACNA Duct Construction Standard (DCS) T-25a based on actual laboratory tests across the full range of water gauges.

Famous Lockformer® quality construction with an industrial motor and gear box; high precision bearings; heavy duty two zone chassis; plate head construction; hardened and ground roll shafts all protected with a cabinet finished with Lockformer®'s top-quality primer and paint finish. Optional rolls are available for TDC® Clip or Pittsburgh lock production.

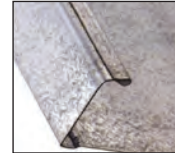
*Ask about our TDC® Notching machine and Corner Cadet® to speed up your productivity even more.



Model Details



Rollset



TDC flange profile



Optional clip flange profile



Scan this QR Code for more information on the TDC V

TDC® Assembled Profile



TDC® 14 STATION [2 PLATE]

Rollforming your own sealable flanges on transverse duct ends during the manufacturing process has never been easier. The TDC® flange, formed on the machine's left-hand auxiliary, has unique, snap-on corners that eliminate spot welding. Optional rolls are also available for Z-Bar and TDC® Clip.



Model Details



TDC® flange profile



Optional clip flange profile

TDC® Assembled Profile



TDC® TRIPLEX 14 STATION [3 PLATE]



Model Details



TDC® flange profile



Optional clip flange profile



Optional clip flange profile

TDC® Assembled Profile



MODEL	CAPACITY	DEPTH OF POCKET/SIZE	OTHER	SPEED	MOTOR/VOLTAGE	DIMENSIONS/WEIGHT
TDC® V	18-24 gauge for TDC® 22 gauge for optional Clip Rolls	1-7/8" for TDC® 2-1/8" for Clip	Extended shafts for mounting auxiliary rolls	50 feet per minute	7.5 H.P. 230/460 volts, 60 cycle, 3phase, A.C. (22 amps @230V) 1,800 RPM	Length - 137" Width - 38" Height - 48" Passline - 33" Weight - 2,800 lbs.
TDC® V 16	16-22 gauge for TDC® 22 gauge for optional Clip Rolls	1-7/8" for TDC® 2-1/8" for Clip	Extended shafts for mounting auxiliary rolls	50 feet per minute	7.5 H.P. 230V/460 volts, 60 cycle, 3phase, A.C. (22 amps @230V) 1,800 RPM	Length - 137" Width - 38" Height - 48" Passline - 33" Weight - 2,800 lbs.
TDC® 14 STATION [TWO PLATE] [THREE POSITION] [ONE INBOARD]	18-24 gauge for TDC® 22 gauge for optional Clip Rolls	1-7/8" for TDC® 2-1/8" for Clip	Extended shafts for mounting auxiliary rolls.	50 feet per minute	10 H.P. 230V/460 volts, 60 cycle, 3phase, A.C. (28 amps @230V) 1,800 RPM	Length - 144" Width - 33" Height - 48" Passline - 33" Weight - 3,900 lbs.
TDC® TRIPLEX 14 STA- TION [THREE PLATE] [FOUR POSITION] [TWO INBOARD]	18-24 gauge for TDC® 22 gauge for optional Clip Rolls	1-7/8" for TDC® 2-1/8" for Clip	Extended shafts for mounting auxiliary rolls.	50 feet per minute	10 H.P. 28 amp @230V/460 volts, 60 cycle, 3phase, A.C. (28 amps @230V) 1,800 RPM	Length - 144" Width - 33" Height - 48" Passline - 33" Weight - 4,400 lbs.