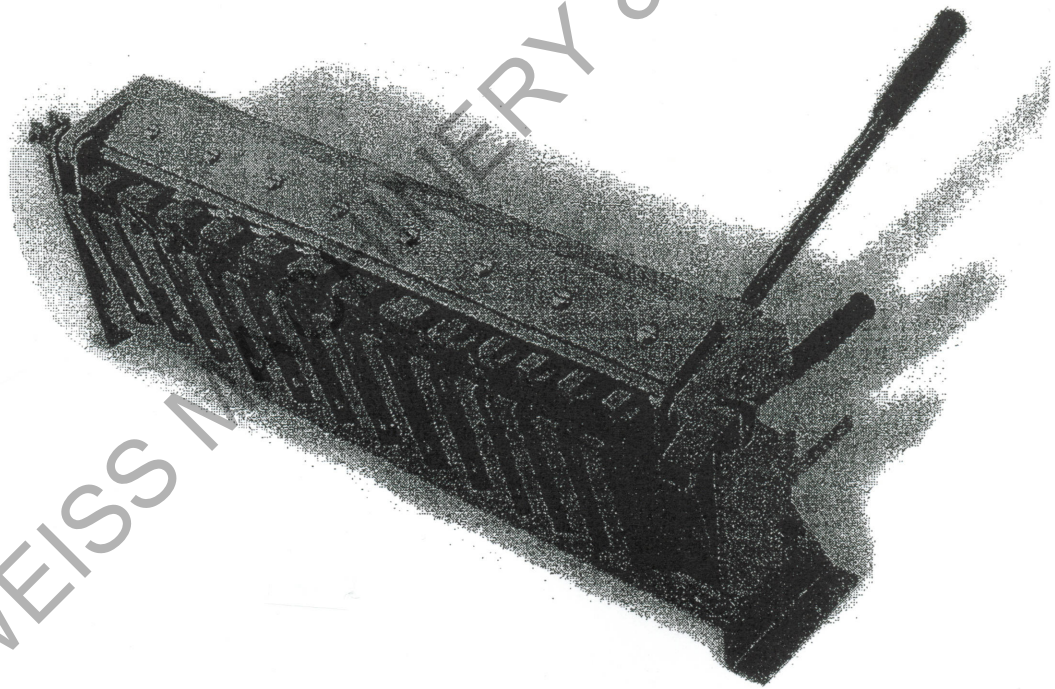


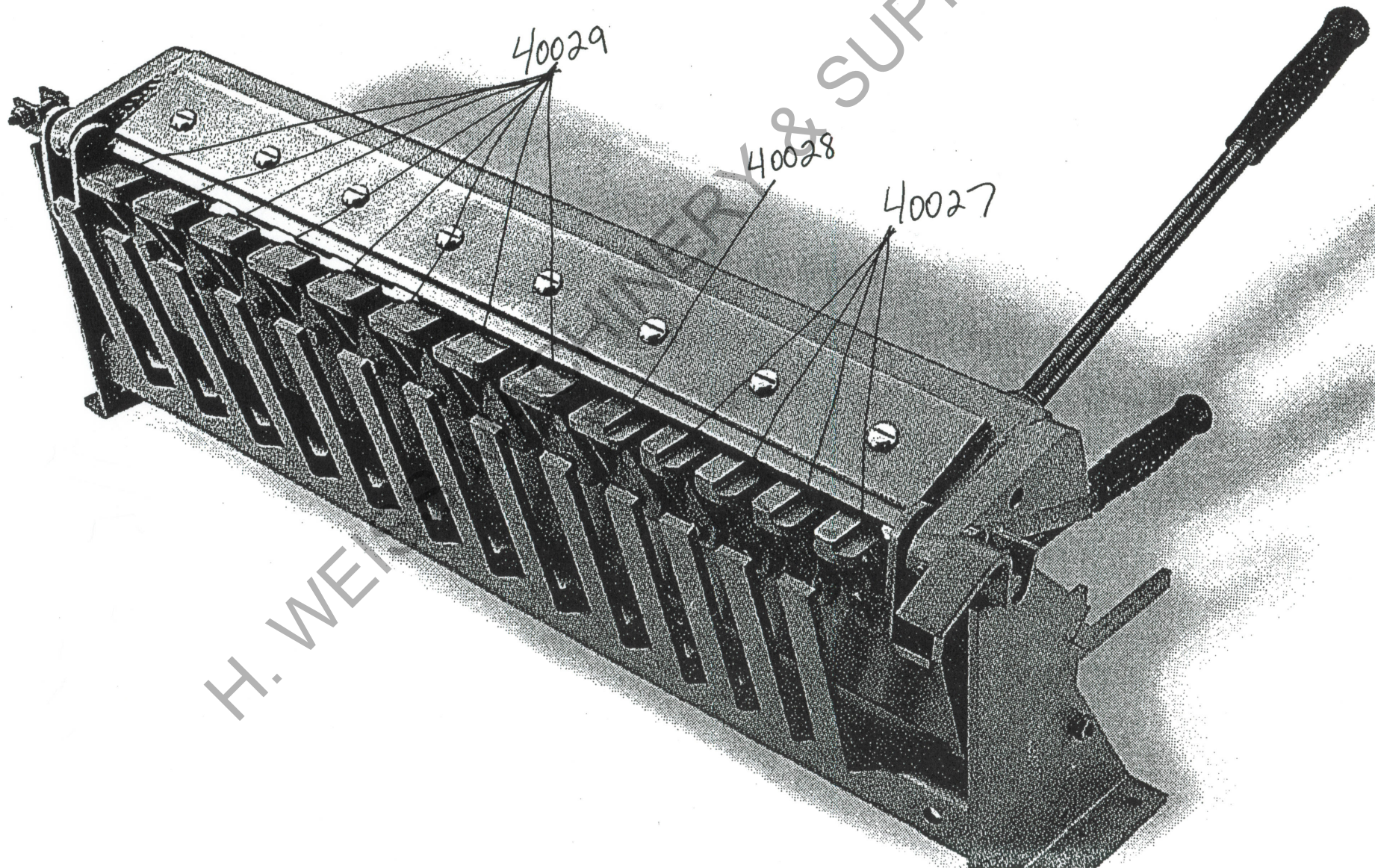
Operator's manual

Hand Cleat Bender **18", 24", & 30"**



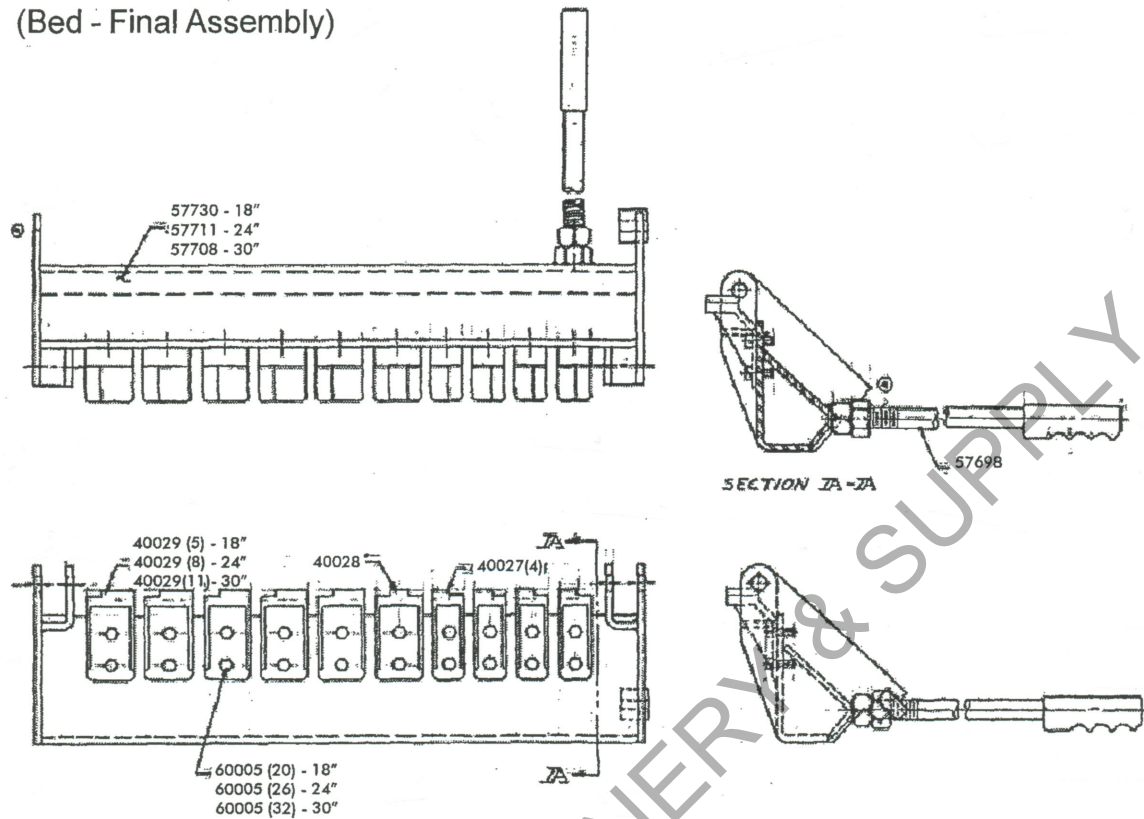
LOCKFORMER

A rugged tool designed to easily manage the laboring task of forming the drive cleat hem. Choice of lengths: 18", 24" or 30".

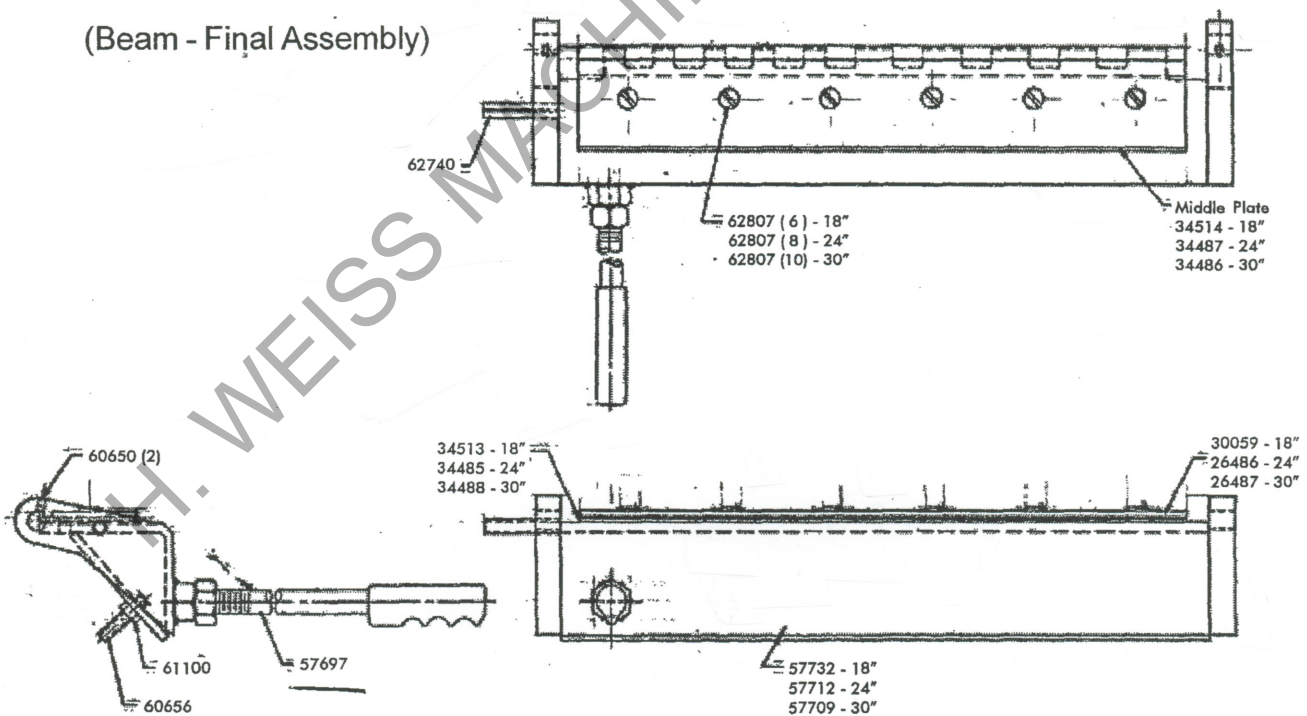


Cleat Bender Illustrated Parts Breakdown

(Bed - Final Assembly)



(Beam - Final Assembly)

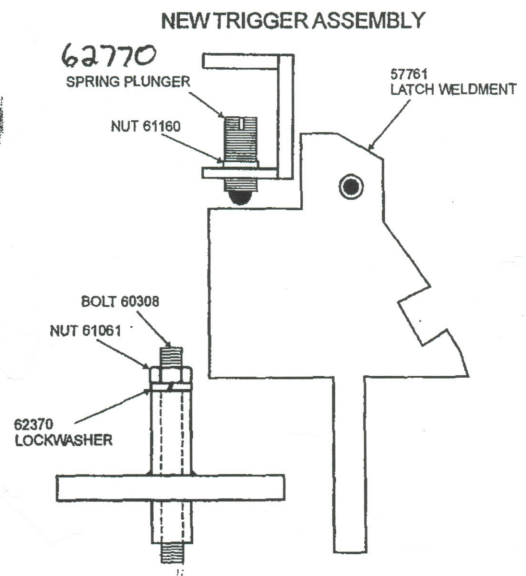
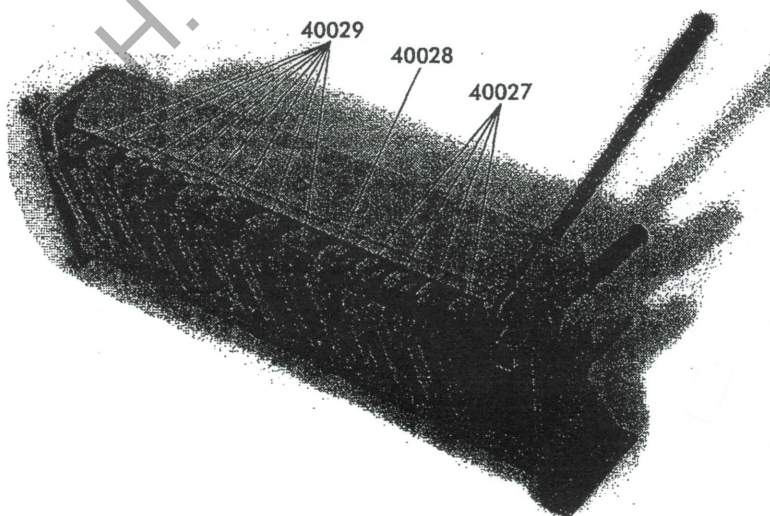


NOTE: Above illustrations represent the 18" cleat bender. Part numbers and quantities are the same for 24" and 30" machines unless otherwise indicated.

Cleat Bender Parts List

PART NUMBER	DESCRIPTION	QUANTITY
26486	Clamp Bar 24"	1
26487	Clamp Bar 30"	1
30059	Clamp Bar 18"	1
34485	Shim Plate 24"	1
34486	Bend Plate 30"	1
34487	Bend Plate 24"	1
34488	Shim Plate 30"	1
34513	Shim Plate 18"	1
34514	Bend Plate 18"	1
40027	Pad, Narrow	4
40028	Pad, Dual	1
40029	Pad, Main - 18"	5
40029	Pad, Main - 24"	8
40029	Pad, Main for 30"	11
42809	Pivot Pin 62653	2
57697	Handle Assembly	1
57698	Handle Assembly	1
57708	Bed Weldment & Mach - 30"	1
57709	Beam Weldment & Mach - 30"	1
57711	Bed Weldment & Mach - 24"	1
57712	Beam Weldment - 24"	1
57719	Stand Weldment - 30"	1
57720	Stand Weldment - 24"	1
57730	Bed Weldment & Mach - 18"	1
57732	Beam Weldment & Mach - 18"	1

PART NUMBER	DESCRIPTION	QUANTITY
57761	Latch Weldment	1
58684	Stand Weldment - 18"	1
60004	HHCS, 1/4-20, 1-1/4	2
60005	HHCS, 1/4-20, 3/4 - 18"	20
60005	HHCS, 1/4-20, 3/4 - 24"	26
60005	HHCS, 1/4-20, 3/4 - 30"	32
60308	SHCS, 1/4-20 x 2-3/4	1
60610	SSS, 1/4-20 x 1/4 - 24" & 30"	2
60650	SSS, 5/16-18 x 5/16	2
60656	SSS, 5/16-18 x 1-3/4	1
60748	SSS, 5/8-11 x 1-1/2 - 30"	1
60853	Bolt, Candg, 1/4-20 x 1-1/4, GRS	4
61061	Nut, 1/4-20, Heavy S.F.	7
61100	Nut, Hex, 5/16-18, Finished	1
61160	Nut, 1/2-13, Heavy S.F.	1
61202	Nut, 5/8-11, HN, Heavy S.F. - 18"	1
61203	Nut, 5/8-11, Finished (15/16AF)	1
62370	Wshr, Lock, 1/4, Med	3
62636	Pin, Dwl, 3/8 x 2 - 24" & 30"	1
62740	Pin #98296A Exp 3/8, 2	1
62770	Plg Sprg #27107, Short	1
62807	PHS, 5/16-18 x 3/4 - 18"	6
62807	PHS, 5/16-18 x 3/4 - 24"	8
62807	PHS, 5/16-18 x 3/4 - 30"	10



IN STOCK

PART

57761

OBSOLETE

H. WEISS MACHINERY & SUPPLY

NEW TRIGGER ASSEMBLY

